



- MIG-MAG/BRAZING, 400A wire welding machine. 3ph 230/400V power supply. With MIG-MAG welding accessories.
- High number of adjustment steps of the arc voltage. Spot welding time adjustment. Two reactance positions.
- Thermostatic protection.
- Extremely strong.
- Use of extensions (optional) possible to increase the distance between the wire feeder and generator up to 10m.

TECHNICAL DATA

CODE	827004	MAX CURRENT DC EN60974-1 230V	400 @ 20 % A	FLUX CORED WELDI.WIRE DIA.	0,8 - 1,2 mm
THREEPHASE MAINS VOLTAGE	230 / 400 V	CURRENT CONTROL RANGE 230V DC	50 - 400 A	BRAZING WIRE DIAM.	0,8 - 1,2 mm
MAINS TOLERANCE	-15 / +15 %	CURRENT 60% DC 230V	240 A	WIRE COIL SIZE Min-Max	200 - 300 mm
MAINS FREQUENCY	50 / 60 Hz	CURRENT 100% DC 230V	190 A	FEED ROLLS	4
MAX CURRENT DC EN60974-1	400 @ 25 % A	MAX ABSORBED CURRENT 230V	47 A	FEED ROLLS TYPE	P - K
CURRENT CONTROL RANGE DC	50 - 400 A	MAX DC NO LOAD VOLT. 230V	45,5 V	FEED ROLLS Ø	30 mm
CURRENT 60% DC	240 A	RANGE VOUT MIG 230V	9 - 34 V	WIRE SPEED RANGE	1,5 - 20 m/min
CURRENT 100% DC	190 A	T0361302	10 kW	SUPPLY CABLE LENGTH	2,50 m
MAX ABSORBED CURRENT	27 A	MAX ABSORBED POWER 230V	20 kW	ELECTROMAGN. COMPATIBLE CLASS	A
MAX DC NO LOAD VOLTAGE	45,5 V	FUSE 230V	25 A	NORM	EN 60974-1 /-5 /-10
RANGE V OUT MIG	9 - 34 V	T04313	INTEGRATO	INSULATION CLASS	H
ABSORBED POWER AT 60%	10 kW	STEEL WELDING WIRE DIAMET.	0,6 - 1,6 mm	PROTECTION DEGREE	IP22
MAX ABSORBED POWER	20 kW	INOX WELDI.WIRE DIAMETER	0,8 - 1,6 mm	DIMENSIONS (LxWxH)	94,5 x 56,5 x 83 cm
FUSE	16 A	ALUM. WELDING WIRE DIAM.	0,8 - 1,2 mm	WEIGHT	104 kg

SUPPLIED ACCESSORIES

432036	ARGON GAS BOTTLE IT ADAPTOR
644444	TORCH HOOK
722346	GAS REGULATOR 2 MANOMETERS 32 L\min
742186	MT36 MIG TORCH 3M
804217	WORK CLAMP + CABLE 35MMQ 3M AX50
742576	FEED ROLL 4R 0,6FE-0,8/0,9FE "P-K"
742366	FEED ROLL 4R 1,0FE-1,2FE "P-K"

OPTIONAL ACCESSORIES

MIG/MAG WELDING KITS		WIRE FEEDERS AND ACCESSORIES	
802273	ALUMINIUM WELDING KIT D. 1-1,6 MM	802595	COIL COVER KIT
802466	FLUX CORED WIRE WELDING KIT D. 1-1,6 MM	802486	COIL ADAPTOR B-300
MIG TORCHES		MIG CONNECTION CABLES	
742187	MT36 MIG TORCH 4M	802266	CONNECTING CABLE 50 MMQ 4M 8 POLES
742188	MT36 MIG TORCH 5M	802267	CONNECTING CABLE 50MMQ 10M 8 POLES

DESCRIPTION

MIG-MAG/FLUX gas shielded /BRAZING welding machine with removable wire feeder, fit for use in the industrial field.

Flexibility of use with a wide range of materials such as steel, stainless steel, high strength steels and aluminium.

Features:

- Very strong;
- Numerous steps for regulation of arc voltage;

- Regulation of spot welding time;
- Two positions for reactance:
- Thermostatic protection.

Thanks to the extensions (optional) it is possible to increase the working range between wire feeder and power source up to 10 meters.

Complete with MIG-MAG welding accessories.

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CATALOG IMAGE



INSTRUCTION MANUAL



SPARE PARTS LIST



CERTIFICATE