



- MIG-MAG/BRAZING, 270A wire welding machine. 3ph 230/400V power supply. With MIG-MAG welding accessories.
- Designed for continuous and spot welding with electronic adjustment of spot welding time.
- Optional kit available for tempering sheet metal and nailing.

TECHNICAL DATA

CODE	821065	MAX CURRENT DC EN60974-1 230V	240 @ 30% A	WIRE COIL SIZE Min-Max	200 - 300 mm
THREEPHASE MAINS VOLTAGE	230 / 400 V	CURRENT CONTROL RANGE 230V DC	28 - 240 A	FEED ROLLS	2 + 2
MAINS TOLERANCE	-25 / +15 %	CURRENT 60% DC 230V	160 A	FEED ROLLS TYPE	F
MAINS FREQUENCY	50 / 60 Hz	CURRENT 100% DC 230V	130 A	FEED ROLLS Ø	30 mm
MAX CURRENT DC EN60974-1	240 @ 30 % A	MAX ABSORBED CURRENT 230V	25 A	WIRE SPEED RANGE	1,5 - 20 m/min
CURRENT CONTROL RANGE DC	28 - 240 A	MAX DC NO LOAD VOLT. 230V	37,3 V	SUPPLY CABLE LENGTH	3,50 m
CURRENT 60% DC	160 A	RANGE VOUT MIG 230V	9 - 26 V	ELECTROMAGN. COMPATIBLE CLASS	A
CURRENT 100% DC	130 A	FUSE 230V	16 A	NORM	EN 60974-1 /-5 /-10
MAX DC NO LOAD VOLTAGE	37,3 V	T04313	INTEGRATO	INSULATION CLASS	H
RANGE V OUT MIG	9 - 26 V	STEEL WELDING WIRE DIAMET.	0,6 - 1,2 mm	PROTECTION DEGREE	IP22
ABSORBED POWER AT 60%	5,5 kW	INOX WELDI.WIRE DIAMETER	0,8 - 1 mm	DIMENSIONS (LxWxH)	87 x 45,3 x 80 cm
MAX ABSORBED POWER	9 kW	ALUM. WELDING WIRE DIAM.	0,8 - 1 mm	WEIGHT	66 kg
FUSE	10 A	BRAZING WIRE DIAM.	0,8 - 1 mm		

SUPPLIED ACCESSORIES

322499	SPACER
432036	ARGON GAS BOTTLE IT ADAPTOR
644444	TORCH HOOK
713192	CABLE 25MMQ 3M-WORK CLAMP-ATLAS 50MMQ
722119	GAS REGULATOR 2 MANOMETERS 12 L\min
742183	MT25 MIG TORCH 3M
742575	FEED ROLL 2R 0,6FE-0,8FE "F"

OPTIONAL ACCESSORIES

MIG/MAG WELDING KITS		MIG TORCHES	
802766	ALUMINIUM WELDING KIT D. 1-1,2 MM	742184	MT25 MIG TORCH 4M
802035	PLATE TEMPERING KIT	742185	MT25 MIG TORCH 5M

DESCRIPTION

MIG-MAG/BRAZING welding machine.

Designed for continuous and spot welding with electronic regulation of spot welding time.

Thanks to optional kit this model allows also sheet tempering.

Flexibility of use with a wide range of materials such as steel, stainless steel, high strength steels and aluminium.

Complete with MIG-MAG welding accessories.

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CATALOG IMAGE



INSTRUCTION MANUAL



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