



- MIG-MAG, 260A wire welding machine. 3ph 230/400V power supply. With welding accessories.
- Designed for continuous and spot welding with electronic adjustment of spot welding time.
- Optional kit available for tempering sheet metal and nailing.

TECHNICAL DATA

CODE	821061	FUSE	10 A	FEED ROLLS	1
THREEPHASE MAINS VOLTAGE	230 / 400 V	MAX CURRENT DC EN60974-1 230V	200 @ 20% A	FEED ROLLS TYPE	C
MAINS TOLERANCE	-25 / +15 %	CURRENT CONTROL RANGE 230V DC	35 - 200 A	FEED ROLLS Ø	30 mm
MAINS FREQUENCY	50 / 60 Hz	CURRENT 60% DC 230V	115 A	WIRE SPEED RANGE	1,5 - 20 m/min
MAX CURRENT DC EN60974-1	200 @ 20 % A	CURRENT 100% DC 230V	90 A	SUPPLY CABLE LENGTH	2,50 m
CURRENT CONTROL RANGE DC	35 - 200 A	MAX ABSORBED CURRENT 230V	19 A	ELECTROMAGN. COMPATIBLE CLASS	A
CURRENT 60% DC	115 A	MAX DC NO LOAD VOLT. 230V	37 V	NORM	EN 60974-1 /-5 /-10
CURRENT 100% DC	90 A	RANGE VOUT MIG 230V	9 - 24 V	INSULATION CLASS	H
MAX ABSORBED CURRENT	11 A	FUSE 230V	16 A	PROTECTION DEGREE	IP21
MAX DC NO LOAD VOLTAGE	22 V	T04313	INTEGRATO	DIMENSIONS (LxWxH)	80 x 45 x 65,5 cm
RANGE V OUT MIG	9 - 24 V	STEEL WELDING WIRE DIAMET.	0,6 - 1 mm	WEIGHT	50 kg
ABSORBED POWER AT 60%	2,9 kW	INOX WELDI.WIRE DIAMETER	0,8 - 1 mm		
MAX ABSORBED POWER	7 kW	ALUM. WELDING WIRE DIAM.	0,8 - 1 mm		

SUPPLIED ACCESSORIES

123466	CABLE 25 MMQ 2 M
322499	SPACER
432036	ARGON GAS BOTTLE IT ADAPTOR
712030	TOLEDO 250 WORK CLAMP 250A
722341	GAS REGULATOR REFILLABLE BOTTLE
742180	MT15 MIG TORCH 3M (RED)

OPTIONAL ACCESSORIES

MIG/MAG WELDING KITS

802037	STAINLESS STEEL WELDING KIT D. 0,8 MM
802115	ALUMINIUM WELDING KIT D. 0,8-1 MM
802034	NAIL WELDING KIT

802035 PLATE TEMPERING KIT

MIG TORCHES

742181 MT15 MIG TORCH 4M

DESCRIPTION

MIG-MAG welding machine. Designed for continuous and spot welding with electronic regulation of spotwelding time.

Flexibility of use with a wide range of materials such as steel, stainless steel, highstrength steels and aluminium. Complete with MIGMAG welding accessories.

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CATALOG IMAGE



INSTRUCTION MANUAL



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