



- MIG-MAG, 270A wire welding machine. With welding accessories.
- Designed for continuous and spot welding with electronic adjustment of spot welding time.
- Optional kit available for tempering sheet metal and nailing.

TECHNICAL DATA

CODE	820099	MAX NO LOAD VOLTAGE IN DC	34 V	ALUM. WELDING WIRE DIAM.	0,8 - 1 mm
SINGLEPHASE MAINS VOLTAGE	230 V	MAX ABSORBED POWER	9,5 kW	INSULATION CLASS	H
MAINS FREQUENCY	50 / 60 Hz	ABSORBED POWER AT 60%	5 kW	PROTECTION DEGREE	IP22
CURRENT RANGE IN DC	40 - 270 A	POWER FACTOR(cosphi) (cosphi)	0,9	DIMENSIONS (LxWxH)	80 x 45 x 65,5 cm
MAX CURRENT DC EN60974-1	235 @ 20 % A	ADJUSTMENT POSITIONS	8	WEIGHT	55 kg
CURRENT 35% DC	178 A	STEEL WELDING WIRE DIAMET.	0,6 - 1,2 mm		
DC CURRENT AT 60%	150 A	INOX WELDING WIRE DIAMETER	0,8 - 1 mm		

SUPPLIED ACCESSORIES

742183	MT25 MIG TORCH 3M
722341	GAS REGULATOR REFILLABLE BOTTLE
712231	TOLEDO 300 WORK CLAMP
123466	CABLE 25 MMQ 2 M
322499	SPACER
432036	ARGON GAS BOTTLE IT ADAPTOR

OPTIONAL ACCESSORIES

MIG/MAG WELDING KITS	
802037	STAINLESS STEEL WELDING KIT D. 0,8 MM
802115	ALUMINIUM WELDING KIT D. 0,8-1 MM
802034	NAIL WELDING KIT
802035	PLATE TEMPERING KIT
MIG TORCHES	
742184	MT25 MIG TORCH 4M

DESCRIPTION

MIG-MAG welding machine. Designed for continuous and spot welding with electronic regulation of spotwelding time.

Flexibility of use with a wide range of materials such as steel, stainless steel, high strength steels and aluminium.

With optional kit this model allows also sheet tempering.

Complete with MIG-MAG welding accessories.