



- Direct current (DC) MMA electrode welding machine, 320A. Three-phase, 230/400V power supply. On wheels.
- Usable electrodes: rutile, basic, stainless steel, cast iron, etc. up to 6 mm.
- Continuous adjustment of welding current.

## TECHNICAL DATA

CODE	<b>819020</b>	DC CURRENT AT 60%	<b>180 A</b>	INSULATION CLASS	<b>H</b>
THREEPHASE MAINS VOLTAGE	<b>230 / 400 V</b>	MAX NO LOAD VOLTAGE IN DC	<b>65 V</b>	PROTECTION DEGREE	<b>IP22</b>
MAINS FREQUENCY	<b>50 / 60 Hz</b>	MAX ABSORBED POWER	<b>11,5 kW</b>	DIMENSIONS (LxWxH)	<b>89 x 46 x 59 cm</b>
CURRENT RANGE IN DC	<b>60 - 320 A</b>	ABSORBED POWER AT 60%	<b>7 kW</b>	WEIGHT	<b>80 kg</b>
MAX CURRENT DC EN60974-1	<b>260 @ 35 % A</b>	POWER FACTOR(cosphi) (cosphi)	<b>0,6</b>		
MAX CURRENT DC	<b>320 @ 25 % A</b>	D.USABLE ELECTRODES IN DC	<b>2 - 6 mm</b>		

## OPTIONAL ACCESSORIES

GOUGING ACCESSORIES		ACCESSORIES/VARIOUS/SPARE PART	
802666	GOUGING KIT	801095	MMA WELDING KIT 350A 35 MMQ 4+3M AX50

## DESCRIPTION

MMA, rectified, electrode welding machine in direct current (DC).

Stepless regulation of welding current.

Use with a wide range of electrodes: rutile, basic, stainless steel, cast iron and aluminium.

## DOWNLOAD



CATALOG IMAGE



INSTRUCTION MANUAL



SPARE PARTS LIST



CERTIFICATE