



FORCE 195 230V ACX PLASTIC CARRY CASE



Overview

FORCE 195 230V ACX PLASTIC CARRY CASE

cod. 815859

MMA inverter, electrode welding machine in direct current (DC).

Usable electrodes: rutile, basic, stainless steel, cast iron, etc.

Features:

- Reduced weight and dimensions
- High welding current stability in spite of mains voltage fluctuations
- Arc force, hot start and anti-stick devices
- Thermostatic, overvoltage, undervoltage, overcurrent, motorgenerator ($\pm 15\%$) protections.

Complete with MMA welding accessories and plastic carry case.



1 PH 230V



CE MARKING



EAC CERTIFICATION

Technical data

CODE	CODE 815859	DC CURRENT	55 A		MAINS FUSE 16 A
SINGLE PHASE MAINS VOLTAGE	230 V	MAX NO LOAD VOLTAGE	72 V		EFFICIENCY 84 %
MAINS FREQUENCY	50 / 60 Hz	MAX ABSORBED CURRENT	32 A		POWER FACTOR (cosphi) 0,6
CURRENT RANGE	15 - 170 A	ABSORBED CURRENT AT 60% - MAX	10 A		D. USABLE ELECTRODES IN DC 1,6 - 4 mm
%USE (20°C USE)	40% @ 170A %	MAX ABSORBED POWER	5 kW	MAX CURRENT DC (EN 60974-1)	160 @ 8 % A
ABSORBED POWER AT 60%	1,5 kW	PROTECTION DEGREE	IP21	MOTORGENERATOR MINIMUM POWER	7 kW

Included Accessories



 **FORCE 195 230V ACX PLASTIC CARRY CASE**

CABLE 16 MMQ 1,8 M - PLUG ATLAS 25 - 124508



TOLEDO 250 WORK CLAMP 250A - 712030



SLAG REMOVER - 712139



DALLAS 300 ELECTRODE HOLDER 300A - 712260